



ALLTER

ALTERNATE
CORROSION
PREVENTION
SYSTEMS



Visco-Rite™ 95HB

PRODUCT DATA SHEET

Selection and Specification Data

Generic Type Non-crystalline pure homopolymer Polyisobutene

Product Description Visco-Rite™ 95 is a viscoelastic fibre-reinforced high-performance corrosion barrier material to protect corroded carbon steel, stainless steel, ductile iron and non-ferro metal substrates. The material is specifically designed for submerged and immersed services from -45 up to +95°C (-49 up to 203°F) and complies to ISO 21809-3: 2016 and ISO 12944: 2018 with a suitable mechanical protection. Examples of applications are buried pipelines, girth-weld joints, elbows, tees, reducers, bends, flanges, insulated pipelines, above ground structures etc. found in various industries such as in petrochemical facilities, chemical plants, Offshore, power plants, refineries etc.

- Features**
- Non-toxic material, safe for humans, animals and the environment
 - Excellent barrier properties
 - Complies to ISO 21809-3: 2016 and ISO 12944: 2018
 - Material remains flexible, even at lower temperatures
 - Excellent adhesion to carbon steel and stainless steel
 - Excellent adhesion to ductile iron and non-ferro metals
 - Excellent adhesion on pipeline coatings like Epoxy, PU, FBE, PE, PP etc.
 - Surface tolerant material (minimum SSPC-SP2/St2)
 - Prevents stress corrosion cracking (SCC) of stainless steels
 - Service temperature from -45 up to +95°C (-49 up to 203°F)
 - Can be applied on hot substrates up to max. 95°C (203°F)
 - Can be applied by hand or Wrapping machine
 - Self-healing capabilities
 - No need for curing

Color Light blue

Finish NA

Primer Self-priming

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Dry Film Thickness	1800micron (72mils) nominal
Volume Solids	100%
Theoretical Coverage Rate	1m ² per 100mm. x 10m. roll at 1800micron (60mils) DFT ex. side by side overlap of 10mm. (3/8")
VOC	0 g/l (0.00 lbs/gal)
Temperature Resistance	from -45 up to +95°C (-49 up to 203°F)
Topcoats	Alter-Tape™ PVC, PE, TPU, PUA, GRE and GRP

Substrate and Surface Preparation

General	Remove all dirt, grease, mill scale, loose rust and any other contaminants that can reduce adhesion according SSPC-SP1 solvent cleaning, followed by the recommended substrate preparation as listed below.
Carbon Steel	Minimum St2/St3 (SSPC-SP2/SP3). A specific surface profile (Rz) is not required.
Stainless Steel	Minimum St2/St3 (SSPC-SP2/SP3). A specific surface profile (Rz) is not required.

Mixing and Thinning

Mixing	No mixing. Ready to use material.
Thinning	No thinning. Ready to use material.

Application Equipment

General	This material can be simply applied by hand or (semi) automated equipment.
Application	<p>Remove a small part of the release liner and stick the material onto the prepared substrate. Further removing the release liner during application, applying the material without tension and press the material firmly onto the substrate to avoid air entrapment. Application must start with one (1) complete circumferential wrap around the protected object.</p> <p>The material can be applied spiral-wrap or cigarette-wrap with a minimum side by side overlap of 10mm. (3/8").</p> <p>When a new roll of material is used, a minimum overlap of 50mm. (2") to the previous roll is recommended.</p> <p>When finishing the application, finish with one (1) complete circumferential wrap around the protected object.</p>
Airless spray	NR
Brush and roller	NR

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Application Conditions

	Condition	Material	Surface	Ambient	Rel. Humidity
	Minimum	20°C (68°F)	20°C (68°F)	5°C (41°F)	0%
	Maximum	50°C (122°F)	95°C (203°F)	50°C (122°F)	95%
This material requires the substrate temperature to be 3°C (5°) above dew point					

Curing Schedule				
	Temperature	Touch dry	Dry to recoat	Dry to handle
	20°C (68°F)	NR	NR	NR
	50°C (104°F)	NR	NR	NR
	70°C (122°F)	NR	NR	NR
	95°C (203°F)	NR	NR	NR
Note: This material does not cure.				

Cleanup and Safety Information

Cleanup NR

Safety This material does not contain any hazardous ingredients. See SDS for specific information.

Packaging, Handling and Storage

Shelf life Unlimited at 23°C (73°F)

Storage temperature and humidity 5 - 50°C (41-122°F). 95%.

Storage Material should be stored indoors, clean and dry, kept away from direct sunlight.

Shipping weight					
	Dimension	Weight per Roll	Weight per Roll	Rolls per Carton	Cartons per Pallet
	50mm. x 10m. (2" x 33')	1.30 kg	2.86 lbs	12	360
	100mm. x 10m. (5" x 33')	2.60 kg	5.73 lbs	6	180
	100mm. x 20m. (5" x 66')	5.22 kg	11.50 lbs	2	128
	150mm. x 10m. (6" x 33')	3.90 kg	13.00 lbs	2	128
	200mm. x 10m. (8" x 33')	5.22 kg	11.50 lbs	2	96
	250mm. x 10m. (10" x 33')	6.50 kg	14.33 lbs	2	96
	300mm. x 10m. (12" x 33')	7.80 kg	17.19 lbs	2	80

Flash point (ISO 1523) NR

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